



10/15/18/282
Rec'd PCT/PTO 17 DEC 2004
INVESTOR IN PEOPLE

**PRIORITY
DOCUMENT**
SUBMITTED OR TRANSMITTED IN
COMPLIANCE WITH RULE 17.1(a) OR (b)

The Patent Office
Concept House
Cardiff Road
Newport
South Wales
NP10 8QQ

REC'D 30 JUL 2003
WIPO PCT

PCT/GB 03/2580

I, the undersigned, being an officer duly authorised in accordance with Section 74(1) and (4) of the Deregulation & Contracting Out Act 1994, to sign and issue certificates on behalf of the Comptroller-General, hereby certify that annexed hereto is a true copy of the documents as originally filed in connection with the patent application identified therein.

In accordance with the Patents (Companies Re-registration) Rules 1982, if a company named in this certificate and any accompanying documents has re-registered under the Companies Act 1980 with the same name as that with which it was registered immediately before re-registration save for the substitution as, or inclusion as, the last part of the name of the words "public limited company" or their equivalents in Welsh, references to the name of the company in this certificate and any accompanying documents shall be treated as references to the name with which it is so re-registered.

In accordance with the rules, the words "public limited company" may be replaced by p.l.c., plc, P.L.C. or PLC.

Re-registration under the Companies Act does not constitute a new legal entity but merely subjects the company to certain additional company law rules.

Signed

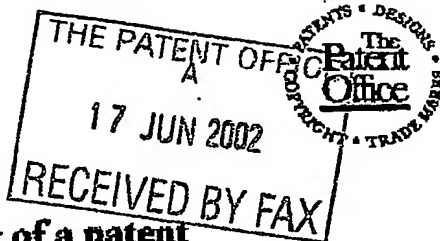
H. Behen

Dated 22 July 2003

BEST AVAILABLE COPY

An Executive Agency of the Department of Trade and Industry

Patents Form 1/77

Patents Act 1977
Schedule 16)

1/77

Request for grant of a patent

(See the notes on the back of this form. You can also get an explanatory leaflet from the Patent Office to help you fill in this form)

17 JUN 2002

The Patent Office

Cardiff Road
Newport
South Wales
NP10 8QQ

1. Your reference

P03443GB

2. Patent application number

(The Patent Office will fill in this part)

0213814.7

17JUN02 E726234-3 002820
P01/7700 0.00-0213814.7

3. Full name, address and postcode of the or of each applicant (underline all surnames)

Patents ADP number (if you know it)

If the applicant is a corporate body, give the country/state of its incorporation

RUNFLAT INTERNATIONAL LIMITED
PO Box 1
Gawne Lane
Cradley Heath
West Midlands B64 5QY
England
GB
8404030001

4. Title of the invention

SEGMENTED RUN-FLAT DEVICE WITH
SHEAR PINS

5. Name of your agent (if you have one)

"Address for service" in the United Kingdom
to which all correspondence should be sent
(including the postcode)LAURENCE SHAW & ASSOCIATES
Metropolitan House
1 Hagley Road, Edgbaston
Birmingham B16 8TG

Patents ADP number (if you know it)

13623001 ✓

6. If you are declaring priority from one or more earlier patent applications, give the country and the date of filing of the or of each of these earlier applications and (if you know it) the or each application number

Country

Priority application number
(if you know it)Date of filing
(day / month / year)

7. If this application is divided or otherwise derived from an earlier UK application, give the number and the filing date of the earlier application

Number of earlier application

Date of filing
(day / month / year)

8. Is a statement of inventorship and of right to grant of a patent required in support of this request? (Answer 'Yes' if:

Yes

- a) any applicant named in part 3 is not an inventor, or
 - b) there is an inventor who is not named as an applicant, or
 - c) any named applicant is a corporate body.
- See note (d))

Fees Form 1/77

9. Enter the number of sheets for any of the following items you are filing with this form. Do not count copies of the same document.

Continuation sheets of this form

Description 8

Claim(s) 2

Abstract

Drawing(s) *x2 only*

10. If you are also filing any of the following, state how many against each item.

Priority documents

Translations of priority documents

Statement of inventorship and right to grant of a patent (Patents Form 7/77)

Request for preliminary examination and search (Patents Form 9/77)

Request for substantive examination (Patents Form 10/77)

Any other documents (please specify)

11.

I/We request the grant of a patent on the basis of this application.

Signature

Laurence Shaw & Associates

Date

17/6/02

LAURENCE SHAW & ASSOCIATES

12. Name and daytime telephone number of person to contact in the United Kingdom

Keith Leaman

0121 454 4962

Warning

After an application for a patent has been filed, the Comptroller of the Patent Office will consider whether publication or communication of the invention should be prohibited or restricted under Section 22 of the Patents Act 1977. You will be informed if it is necessary to prohibit or restrict your invention in this way. Furthermore, if you live in the United Kingdom, Section 23 of the Patents Act 1977 stops you from applying for a patent abroad without first getting written permission from the Patent Office unless an application has been filed at least 6 weeks beforehand in the United Kingdom for a patent for the same invention and either no direction prohibiting publication or communication has been given, or any such direction has been revoked.

Notes

- If you need help to fill in this form or you have any questions, please contact the Patent Office on 08459 500505.
- Write your answers in capital letters using black ink or you may type them.
- If there is not enough space for all the relevant details on any part of this form, please continue on a separate sheet of paper and write "see continuation sheet" in the relevant part(s). Any continuation sheet should be attached to this form.
- If you have answered 'Yes' Patents Form 7/77 will need to be filed.
- Once you have filled in the form you must remember to sign and date it.
- For details of the fee and ways to pay please contact the Patent Office.

Agents ref: P03443GB

SEGMENTED RUN-FLAT DEVICE WITH SHEAR PINS

This invention relates to vehicle wheels that have inflatable tyres and in particular to devices that are fitted on the rim of a wheel inside the tyre to enable the wheel to run with a deflated tyre. Such devices will hereinafter be called "run-flat devices".

With conventional wheels that are not fitted with run-flat devices, when the tyre becomes deflated the tyre becomes damaged and can become shredded or thrown off the metal wheel rim. This can cause the vehicle to which the wheel is fitted to lose control thus endangering other road users.

At best the vehicle can be stopped and the wheel replaced with a spare wheel, or the puncture repaired, or a new tyre fitted to the existing wheel. For commercial vehicles, such as lorries, this is very time consuming and costly because of the need to acquire specialist breakdown or repair services to get the vehicle back on the move again.

With lorries, military vehicles, carriers such as bullion carriers, security vehicles, or other vehicles where a puncture of a tyre effectively halts the vehicle and exposes the vehicle to danger from an external threat, there is a need to be able to continue with the vehicle journey irrespective of the deflated tyre.

When a tyre deflates partially or completely, the effective diameter of the wheel with the deflated tyre becomes relatively smaller compared with the wheels with inflated tyres. Therefore, the frictional engagement of the deflated tyre on the road causes the peripheral speed of the deflated tyre to increase to match the peripheral speed of the inflated tyres. Simultaneously, any differential gearbox in the transmission drive path to a wheel with a deflated tyre will divert torque away from the driven wheels with inflated

tyres to the wheel with the deflated tyre. This in turn causes rotation of the tyre relative to the metal wheel particularly where the metal wheel is a driving wheel.

Run-flat devices that fit on the rim of the metal wheel inside the tyre are well known, and usually comprise an annular body on to which that part of the outer circumferential wall of the tyre that is in contact with the ground or road can sit. The annular body is usually made in two parts that are clamped to the outer rim of the metal wheel and the annular body designed to slip circumferentially on the metal rim when the tyre deflates. This slippage is important because it allows the tyre to slip on the wheel rim whilst ensuring little or not slippage of the tyre relative to the outer circumference of the annular body.

In a prior known device, the annular body comprises two semi-circular segments that are pivotally connected together at each end by a single clamping bolt, that clamps the two segments together. Radial clamping of the segments onto the metal wheel is achieved by a cylindrical band extending around the circumference of the segments that can be tightened to pull the segments together. In this case the pivotal connection at one end of the segments has an elongate slot through which the clamping bolt passes that allows circumferential movement of the segments relative to each other to clamp them on to the rim of the metal wheel. The bolt is accessible for tightening from only one side of the segments.

In a second prior known form of run-flat device having two segments, A single circumferential clamping means is used at one end of the segments. At the other end a simple pivot is provided. The clamping means comprises a slot in one of the segments and the slot has an inclined surface. A tapered wedge is provided in the slot and engages the inclined surface. A single bolt (accessible from one side) passes

through holes in each end of adjoining segments. At least one of the holes is elongated to allow relative circumferential movement of the segments. By tightening the single clamping bolt, the two ends of the segments are pulled together by the wedge to clamp them on to the rim of the metal wheel.

5

One problem with both of these known types of segmented run-flat devices is that because a single bolt is used at each end of segments, each segment can pivot relative to the other and move out of alignment radially relative to the other segment and this can cause damage to the inside surface of the outer circumferential wall of the tyre when the tyre becomes deflated. This is particularly more of a problem with the prior known run-flat devices that do not use circumferential clamping bands because the two segments tend to open up like jaws under centrifugal and centripetal loads. At worst, even when the tyre is inflated the leading edge of one segment can protrude beyond the circumference of an adjoining segment of the protruding segment and release the frictional engagement of the annular body on the rim of the metal wheel, allowing relative rotational slippage of the run-flat device on the rim of the metal wheel. This causes excessive wear on the run-flat device and the rim of the metal wheel. When the tyre deflates the protruding edges of the displaced segments exacerbates the damage to the inside of the tyre and can cause the annular body to twist out of alignment with a diametric plane of the wheel. This causes further damage that may lead to the tyre coming off the metal wheel altogether.

10
15
20

A further object of the present invention is to provide a run-flat device for fitting to a wheel with means for restricting relative rotational movement of the run-flat device on the wheel.

25

According to one aspect of the present invention, there is provided a run-flat device for mounting on a wheel as set out in the attached claims.

It will be appreciated that at high rim speeds the segments of the run-flat device are subject to centripetal and centrifugal forces which tend to loosen the circumferential grip of the run-flat device on the metal wheel. This can allow the run-flat device to spin inside the inflated tyre and cause excessive wear or damage not only to the run-flat device but also to the wheel. This in turn further loosens the run-flat device on the wheels.

10

The present invention will now be described, by way of an example, with reference to the accompanying drawings in which:

Figure 1 shows a cross-sectional view through a wheel fitted with a run-flat device constructed in accordance with the present invention;

15

Figure 2 is a side elevation showing a segmented ring and inner sleeve of the run-flat device of Figure 1;

Figure 3 shows a cross sectional view through the ends of two adjacent segments of the segmented ring of Figure 2 and shows in greater detail the clamping means;

20

Figure 4 shows a cross-sectional view through one of the segments of the segmented ring and tyre-bead retaining sleeve of the run-flat device shown in Figure 2.

25

5

Referring to Figure 1, there is shown schematically a cross-section through a wheel assembly of a lorry. The wheel assembly 10 comprises a metal wheel 11 that is constructed so as to be capable of being fixed to a wheel hub of a vehicle (not shown) by way of conventional studs and nuts (not shown) or threaded studs (not shown). An inflatable tyre 12 is mounted on the rim of the metal wheel in a conventional manner. The metal wheel is of a single piece construction of the type in widespread use, and is provided with a conventional inflation valve (not shown).

Mounted on the rim of the wheel 11 inside the tyre 12 is a run-flat device 13. The run-flat device 13 comprises an annular body 14 made of three nylon segments 15 that are clamped to the outer circumference of an inner sleeve 16 that is split so as to permit the inner sleeve 16 to be opened and snapped in place around the rim of the wheel 11. The inner sleeve 16 is made of nylon, but it could be constructed with a nylon central band 17 and polyurethane edge bands 18 as shown in Figure 4. The inner circumference of the inner sleeve 16 may be profiled to match the profile of a specific metal wheel, or could simply bridge across the wells or beads of the metal wheel between the surfaces 12(a), 12(b) which the beads of the side walls sit. The inner sleeve must be shaped so as not to impede the fitting of the tyre because it is necessary to provide wells that allow each side wall to fit as the side wall is slipped over the front rim of the metal wheel prior to inflation.

Referring in greater detail to Figure 2, the three segments 51 are of identical shape whether for a left-hand wheel or a right-hand wheel. Each segment is a segment of a hollow cylinder with a concave end 20 and a convex end 21. The convex ends 21 are of a complementary shape to the concave ends 20 so that the convex end 20 of each segment 15 nestles into the concave end 21 of an adjacent segments 15. The segments 15 are assembled inside the tyre 12 with the convex ends 21 constituting the

leading edge relative to the direction of rotation of the tyre 12 when it is running wholly deflated. Each segment 15 has an arcuate recess 22 on each side to lighten the segments.

- 5 At each end of the segments there is provided a clamping means in the form of two parallel bolts 23(a), 23(b). The shape of the ends of adjacent segments 15 and details of the clamping means is best seen in Figure 3.

Referring to Figure 3 the concave end 20 of each segment has a flange 26 of half the
10 thickness of each segment and two circumferentially spaced holes 24, 25 are drilled through the flange 26. The holes 24 are of a slightly larger diameter than that of the bolts 23(a) and 23(b) to allow relative movement of the end 20 relative to end 21. The convex ends 21 of each segment has a flange 27 that overlaps the flange 26 in a circumferential direction. The flange 27 is provided with an elongate slot 28 that has
15 inclined surfaces 29 that face away from the concave end 20 of the adjacent segment 15.

A wedge 31 having an inclined face 32 that abuts the inclined face 29 of the slot 28 in the convex end 21 of the segment 15 is placed in the slot 28 with the inclined face of
20 the wedge in contact with the inclined faces 29. The wedge 31 has a hole through which one of the dome-headed clamping bolts 23(a) is passed. The ends 21 of the segments have two spaced holes 33, 34 that align with the holes 24, 25 in ends 20. A second dome headed clamping bolt 23b is passed through a hole 37 in a clamping plate 38, through the slot 28 and holes 34 and screwed into the second captive nut 35.

The clamping plate 38 bridges the slot 28 and is shaped so as not to interfere with bolt 23(a). When bolt 23(b) is tightened the clamping plate 38 pulls the two flanges 26, 27 axially.

- 5 To fit the run-flat device 13, the rear side wall of the tyre 12 is levered on to the front rim of the metal wheel 11 and then the inner sleeve 16 is prised open and fitted over the rim of the metal wheel inside the deflated tyre 12. The slit 39 in the inner sleeve 16 is positioned to align with the inflation valve of the wheel (not shown). The segments 15 are loosely assembled around the inner sleeve 16 with the heads of the bolts 23(a), 23(b) facing outwards. The wedges 31 are then tightened down by tightening the bolts 23(a) evenly, and this causes the wedges 31 to pull the segments 15 together and thereby clamp the segments 15 firmly to the inner sleeve 16 and clamp the inner sleeve 16 to the rim of the metal wheel 11. With the run-flat device 13 clamped on to the rim of the metal wheel 11 the bolts 23(b) are fully tightened to clamp the flanges 26 and 27 together axially. The outer side-wall of the tyre 12 is then levered over the front rim of the metal wheel 11 and the tyre 12 inflated.
- 10
- 15

- Two captive nuts 35 are mounted on a retaining plate 36 and the nuts are inserted into the holes 33, 34 in the flanges 27. By tightening the first bolt 23 the wedge 31 urges the ends of the segments together in a circumferential direction.
- 20

- In use, when the tyre 12 deflates, the tyre 12 collapses onto the outer circumferential surface of the run-flat device 13 in the region where the tyre 12 contacts the ground or road. This causes the run-flat device 13 to slip circumferentially on the rim of the metal wheel 11 and hence there is little, or no, relative rotation between the tyre 12 and the run-flat device 13 and little or no damage to the tyre 12. The beads of the side-walls of
- 25

the tyre are prevented by collapsing inwards by the inner sleeve 16 which acts as a bead retainer.

Referring to Figure 4 there is shown a modification to the interface connection between the run-flat device 13 and the inner sleeve 16 constructed in accordance with the present invention. In this embodiment, the central band 14 of the inner sleeve 16 is made of nylon and the side edges 18 of the sleeve 16 are made of polyurethane as discussed above. The central band 14 provides rigidity to resist side-loads whilst the polyurethane side bands 18 provide rigidity with slightly more flexibility or resilience than the nylon to cushion the contact between the beads of the side-walls of the tyre 12 when the tyre deflates.

The outer circumference of the central band 39 has a recess 41 and the inner circumference of the segments 15 have a flange 42 that locates in the recess 41.

It will be appreciated that at high rim speeds, the run-flat device 13 is subject to centripetal and centrifugal forces which tend to loosen the circumferential grip of the run-flat device 13 on the metal wheel 11. In accordance with the present invention a shear pin 43 is provided for each segment 15 to accommodate this radial movement but restrain the segments 15 circumferentially until the pins 43 are sheared by the deflated tyre contacting the segments 15.

It is to be understood that although the embodiment of Figure 4 shows the use of a shear pin between the run-flat device 13 and the inner ring 16, the shear pins may be extended so as to locate in holes or recess (not shown) in the metal wheel. Similarly in those cases where the run-flat device 13 is used without the inner ring 16, the shear pins may locate in holes or recesses in the outer rim of the metal wheel.

Sent By: Laurence Shaw & Associates;

0121 454 4523;

17-Jun-02 17:01;

Page 12/16

9

CLAIMS

1. A run-flat device for fitting on the outer circumference of a wheel inside an inflatable tyre, said device comprising an annular ring made up of a plurality of arcuate segments interconnected at each end by a clamping means equally spaced around the ring that imparts to each segment a circumferential clamping force and an axial clamping force to urge the segments circumferentially and axially towards each other, and a radial shear pin between each of the segments and the wheel to prevent rotation of the segments relative to the wheel until the tyre deflates and contacts the segments.
2. A run-flat device according to claim 1 wherein there is provided a split inner sleeve for fitment to the rim of the wheel onto the outer circumference of which the segments sit and the shear pins are provided between the segments and the inner sleeve.
3. A run-flat device according to claim 2 wherein the inner circumference of the inner sleeve is profiled to match the profile of the outer circumference of the wheel.
4. A run-flat device according to claim 2 or claim 3 wherein the outer circumference of the inner sleeve has a recess, and each segment has a flange on its inner circumferential surface that engages in the recess on the inner sleeve.
5. A run-flat device according to any one of claims 1 to 4 wherein the inner sleeve comprises a central band and two side bands made of a material that is more resilient than the material of the central band.

11

6. A run-flat device according to claim 5 wherein the central band is made of nylon.

7. A run-flat device according to claim 5 or claim 6 wherein the side bands are made
5 of polyurethane.

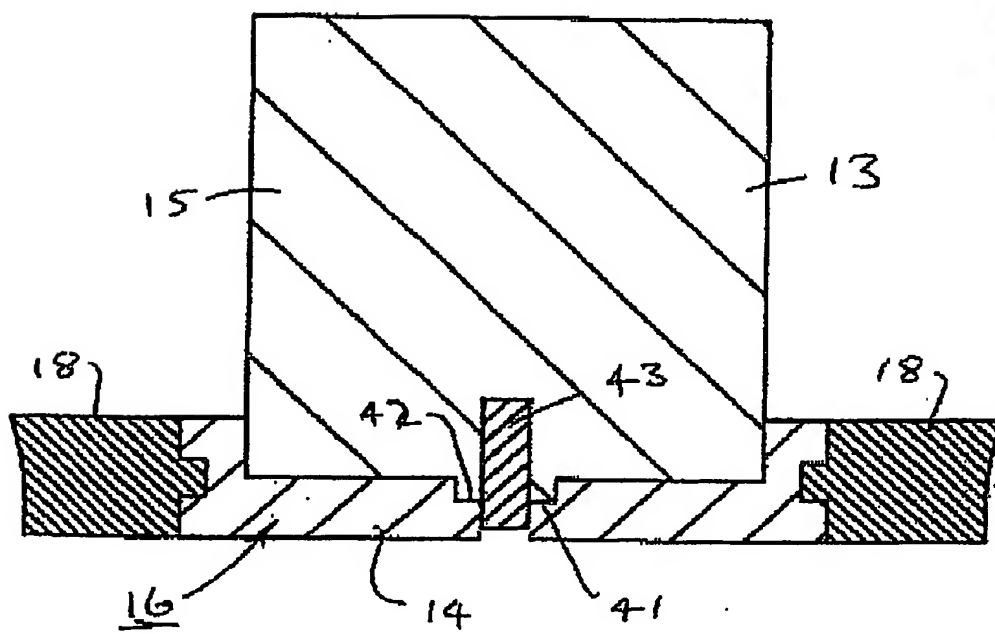
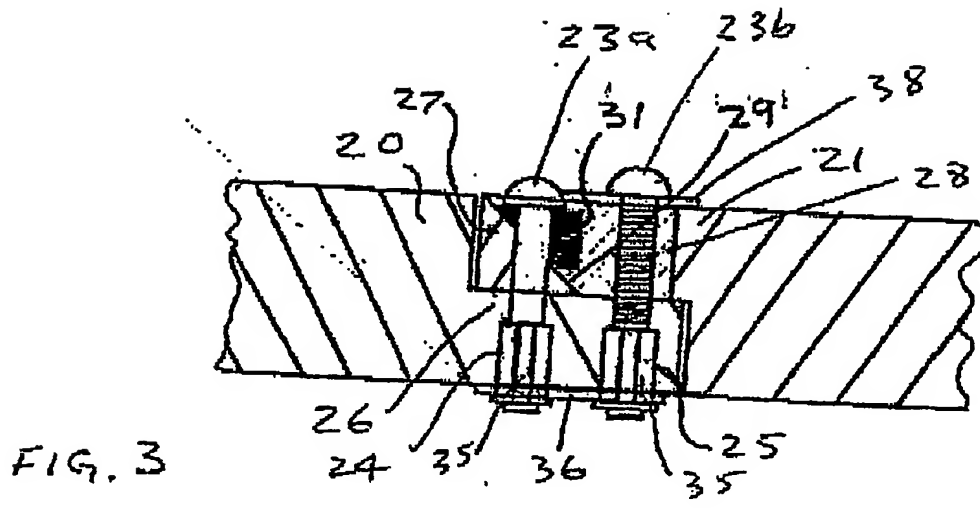
8. A run-flat device according to any one of the preceding claims wherein the
segments are identical in shape.

10

15

KL/JW/P03443GB
June 17, 2002

2/ ~~11~~



2/ ~~11~~

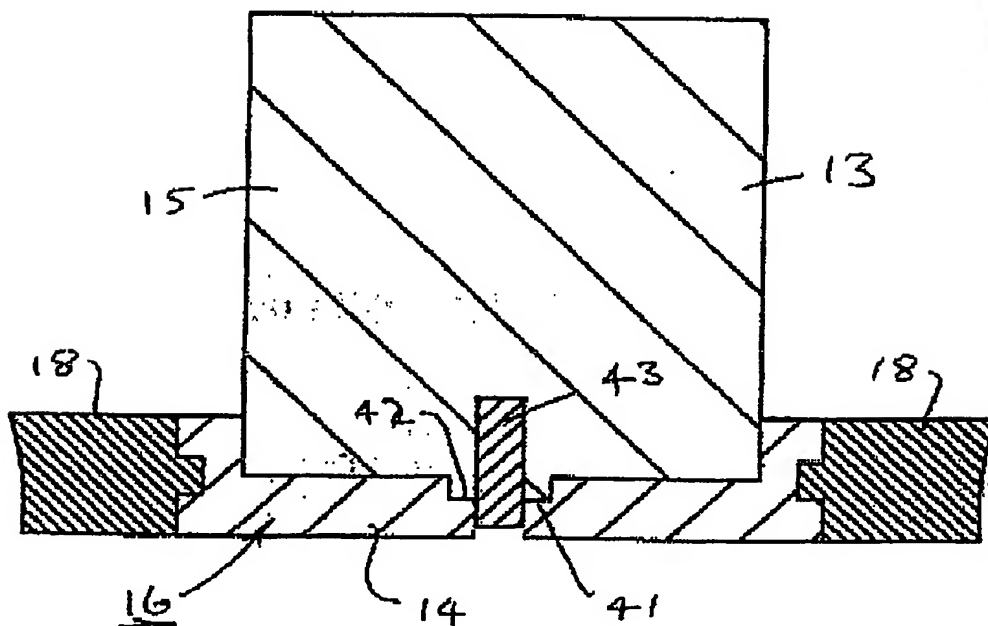
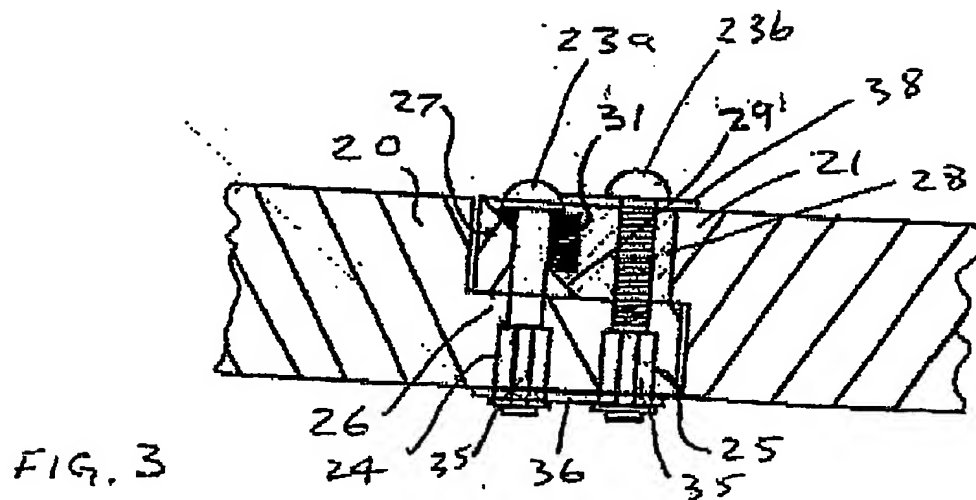


FIG. 4.

**This Page is Inserted by IFW Indexing and Scanning
Operations and is not part of the Official Record**

BEST AVAILABLE IMAGES

Defective images within this document are accurate representations of the original documents submitted by the applicant.

Defects in the images include but are not limited to the items checked:

- ☐ BLACK BORDERS
- ☐ IMAGE CUT OFF AT TOP, BOTTOM OR SIDES
- ☐ FADED TEXT OR DRAWING
- ☒ BLURRED OR ILLEGIBLE TEXT OR DRAWING
- ☐ SKEWED/SLANTED IMAGES
- ☐ COLOR OR BLACK AND WHITE PHOTOGRAPHS
- ☐ GRAY SCALE DOCUMENTS
- ☒ LINES OR MARKS ON ORIGINAL DOCUMENT
- ☐ REFERENCE(S) OR EXHIBIT(S) SUBMITTED ARE POOR QUALITY
- ☐ OTHER: _____

IMAGES ARE BEST AVAILABLE COPY.

As rescanning these documents will not correct the image problems checked, please do not report these problems to the IFW Image Problem Mailbox.